

Date: Thursday, 12/02/2009 7:52:11 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SKIDTUBE ASSEMBLY
Job Number : 45763
Estimate Number : 10022
P.O. Number : Part Number : D205634011
This Issue : 12/02/2009 S.O. No. : Drawing Number : N/A
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SKIDTUBES Drawing Revision : N/A
Previous Run : 45761 Material :
Written By : Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By :
Comment : Est Rev:P 02.08.28 Removed QC5 from Step 5 KJ
Est Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:
Est Rev R 09.01.28 now chg 007 DSI9417 revB EC
verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



HJ fa JUD 09/02/26



Comment: DOCUMENT CONTROL

OLD K10003 KIT

Photocopy D205-634 bluefile & type labels per PPP D205-634-011

CHG006

8 09/02/27

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 45763A SKID TUBE ASSEMBLY



Comment: Sub-Component SKID TUBE ASSEMBLY

1 x D205-634-041 Batch

45763A SP

4.0 K10003 Saddle, D205-634-011



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 K10003 Saddle Kit

CHG006 42352

9/2/27

(1x)

SP

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8 09/02/27 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-634-011

Location: _____

Rev M

DS 09 02 (27)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-07

45763A